

This document set is applicable to the following part number configurations:



Single Tank Fuel Level 0.0 to 5.0V DC Sender

Part Number	Kit Configuration	
	Instrument	Sensor
FL251	FL251	Use with aircraft OEM senders with 0.0V to 5.0V DC output.

Single Tank Fuel Level – 0-5V DC

THIS IS A TRANSPORT CANADA APPROVED MANUAL

The following checklist outlines the required articles for all FL251 products:

	Documentation	Document Number	
	Introduction (this document)	S200-FL251-001	
	Warranty Statement	S200-AWS	
	Installation Instructions	S200-FL251-002	
	Intensity Control Installation Options	S200-DDC-INST	
	Wiring and Installation Schematic	S200-FL251-003	
	Human Interface Definition	S200-HID	
	Instrument Setup	S200-FL251-004	
	Operations Guide	S200-FL251-005	
	Product Specifications	S200-FL251-006	
	Installation Compliance	S200-FL251-007	
	Instructions for Continued Airworthiness	S200-ICA	
	Flight Manual Supplement	S200-FMS (If applicable)	
	Authorized Release Certificate	FORM ONE	
	Permission to Use STC	S200-PTU	
	Canadian STC and Eligibility List	STC & S200-CEL	
	FAA STC and Approved Model List	STC & S200-AML	
Components			
	FL251 Instrument and harness		
	4 X Mounting Screws		

Single Tank Fuel Level – 0-5V DC

The Fastest Way To Install And Start Using This Product

NOTE: This product is certified as a primary replacement, new or secondary instrument only when installation is performed in accordance with the documented instructions and procedures.

- 1. Review the Warranty Statement before performing any tasks. Do not remove the instrument from the sealed package until you agree with the stated terms.
- 2. If this instrument is to be installed in a certified aircraft, verify that the aircraft model is listed on the Eligibility List (Canadian registered aircraft) or the Approved Model List (USA and all other countries).

If it is NOT listed, contact your local authority and obtain the necessary requirements or approvals before proceeding further.

For all other vehicles, including experimental aircraft continue with Step 3.

- 3. Follow the Installation Instructions exactly as noted, referring to the Wiring Diagram as and when required. Note: The installation process has been optimized based on the sequence of components to be installed. Installing the product in any other way will, in all likelihood, take longer and be more complex.
 - Ensure that **one** of the Intensity Control options has been installed in accordance with document # S200-DDC-INST.
- 4. Perform the Instrument Setup using the required data as listed in the Instrument Setup procedure.
- 5. Validate that all functions perform as outlined in the Operations Guide.
- 6. Complete all regulatory documentation, if required.



NO NONSENSE WARRANTY

Our warranty policy is simple It is even written in plain English!

Please read it BEFORE DOING ANYTHING WITH YOUR NEW INSTRUMENT!

If you require technical support when installing your instrument please call our Technical Support department directly on 416-628-0725

We will:

- Repair or replace (at our discretion) any instrument which becomes defective
 within a period of 12 (twelve) months of manufacture date. You will pay for the
 shipping costs to return the instrument to us and we will pay for the shipping
 costs to return the instrument to you;
- Replace all instruments that fail out of warranty for a flat rate of 50% of the cost of a new instrument, at the time of the failure.

We are not:

- Liable for any costs associated with the installation or removal of any of our instruments, irrespective of the cause;
- Liable for any misuse or non-use of the instrument in whatever form.

We will not:

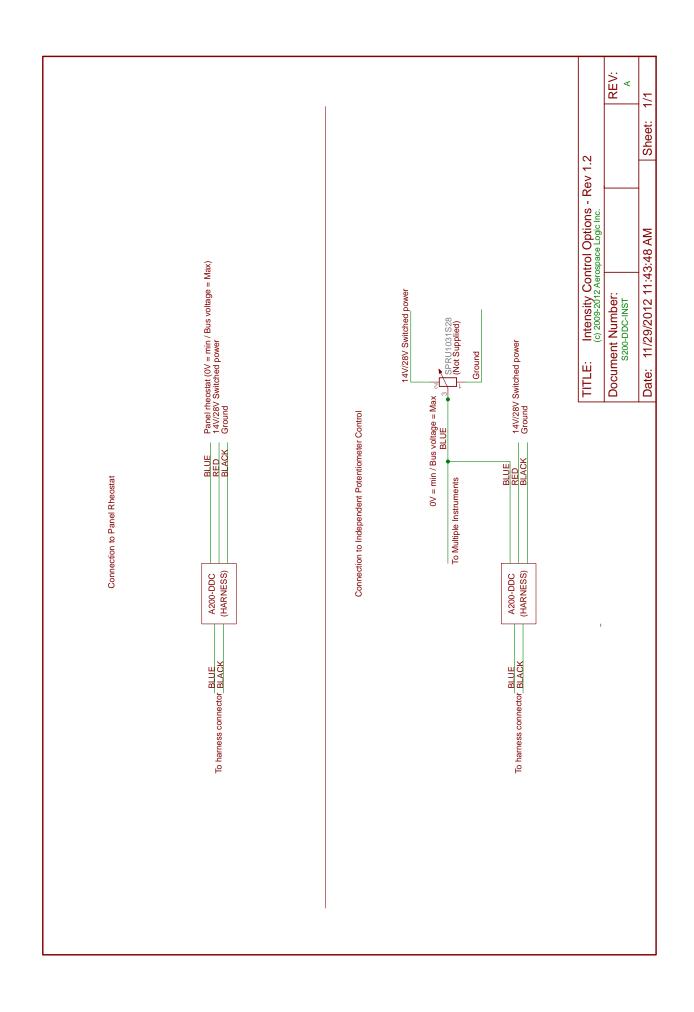
• Repair or replace your instrument free of charge, under warranty, if it has not been installed by an appropriately licensed person.

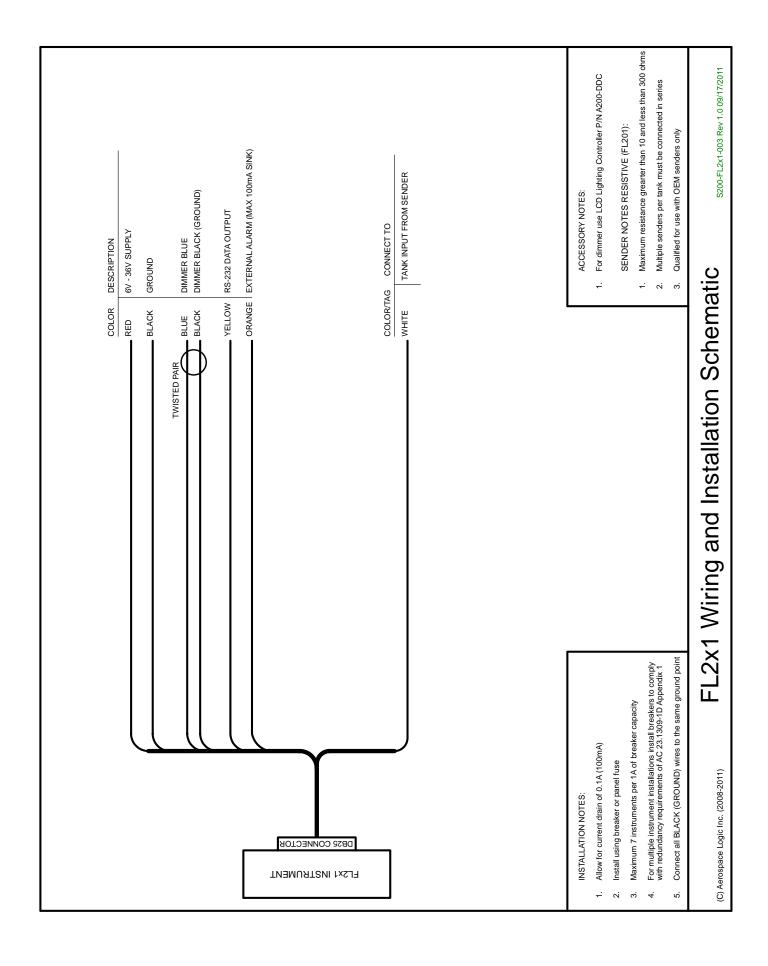
If you do not agree with ANY of the above statements, return your new instrument to us immediately for a FULL refund LESS shipping costs.

ALL RETURNS REQUIRE RETURN MATERIAL AUHORIZATIONS (RMA). WE DO NOT ACCEPT RETURNS WITHOUT RMA NUMBERS. CALL 416-628-0725 FOR AUTHORIZATION.

FL2X1 Installation Instructions

- 1. The FL2X1 instrument uses the existing aircraft fuel senders for fuel level sensing. Ensure that all senders are in a good working condition **BEFORE** proceeding to step 2.
- For tanks with multiple resistive senders, ensure that the senders are connected in series with the outermost sender in the series being grounded. The sender array must represent a varying resistance with relationship to fuel level and NOT be powered from any source.
- Connect the wiring supplied with the DB25 interface connector in accordance with the FL2x1 Wiring and Installation Schematic. DO NOT ATTACH THE CONNECTOR TO THE INSTRUMENT UNTIL ALL WIRING HAS BEEN CONNECTED.
- 4. Select the instrument location in the aircraft panel.
- 5. Ensure that the aircraft master switch and/or power to the instrument is **OFF**.
- 6. Attach the DB25 connector to the instrument. Ensure that the plug is fully inserted into the instrument. Finger tighten the two plug locking screws, then tighten 1/8 turn using a screwdriver. **DO NOT OVERTIGHTEN.**
- 7. If the instrument is to be installed to the right of the pilot's field of view, the DB25 connector on the rear of the instrument **MUST** be closest to the bottom of the instrument panel. Proceed with step 8.
- 8. If the instrument is to be installed in front of or to the left of the pilot's field of view the DB25 connector on the rear of the instrument **MUST be closest to the top** of the instrument panel.
- 9. Install the instrument in the panel, attaching with four 6-32 X 3/8" screws.
- 10. Initial Power Up Sequence:
 - a. Adjust the instrument intensity control for maximum intensity.
 - b. Apply power to the instrument.
 - c. The instrument display will light up.
 - d. The display may be inverted at this point. Ignore the orientation at this time
 - e. Turn the instrument OFF.
- 11. If the instrument display does not light up:
 - a. Ensure intensity control is set for maximum.
 - b. Turn off power.
 - c. Disconnect the DB25 connector from the instrument.
 - d. Check intensity control.
 - e. Check the wiring installation and breaker or fuse.
- 12. Proceed to "Instrument Setup".





200 Series Human Interface Definition – Rev 1.0

All 200 Series instruments have been designed around a standard Human Interface protocol. This allows identical operation of the two panel switches between all instruments while still allowing multiple functions. This document is a generic outline of the functionality of the switches, based on the various functional states of the instrument.

Top Button

The top button is the action button. It invokes different screen displays, allows selection of values and increments or decrements values.

Examples of these actions are:

- 1. Moving between display screens
- 2. Selection of an action from a menu
- 3. Changing a value from within the setup menus
- 4. Entering a value during flight (clock instrument only)

Bottom Button

The bottom button is the navigation button. It will allow the cursor on the screen to move between allowable selections.

Examples of these actions are:

- 1. Selection of different cylinders (EGT and CHT) in the Single Cylinder mode
- 2. Selection of different tanks (Fuel Level)
- 3. Selection of limits and functional items from within the setup menus
- 4. Time field selection (clock instrument only)

There is one exception to the functionality of the bottom button. This is from the Primary Display (the screen that first comes on from power up). Pressing the button will display the instrument core status and support data.

General

- 1. Each specific instrument contains detailed button options within the Operations Guide.
- 2. During setup, instructions are provided on screen and use of the buttons is as noted in this document.

FL2X1 Instrument Setup

- 1. Before proceeding with the instrument setup you will require the following information, for the tank pair, as it pertains to the aircraft that the instrument is being installed on:
 - a. Maximum red line fuel quantity
 - b. Maximum yellow line fuel quantity
- 2. This information must be obtained from a current, traceable source for the aircraft that the instrument is being installed on. Some possible sources are:
 - a. Pilot Operating Handbook
 - b. Maintenance Manual
 - c. Aircraft Type Certificate Data Sheet
 - d. Engine Type Certificate Data Sheet
 - e. Manufacturer
- 3. Then, enter the correct parameters into the instrument as follows:
 - a. Turn off the power to the instrument
 - b. Press and hold both top and bottom buttons and turn on the power to the instrument.
 - c. When instructed, release both buttons.
 - d. In the setup menus, use the bottom button to navigate and the top button to select an option.
 - e. Follow the onscreen instructions. NOTE: Depending on the installation orientation of the instrument the display may initially be upside down. The first prompt in the setup is to press the button at the top of the instrument. This will orientate it correctly. Continue with setup.
- 4. Once all steps of the setup have been completed, the instrument will provide the option to edit any data or to save and exit.
- 5. If the data entered is correct, choose the "OK" option to save the data and exit setup, otherwise choose "EDIT".
- 6. Once the instrument has exited the setup it will restart. It is now ready for use.

This manual outlines the operating procedures for all FL2X1 series products

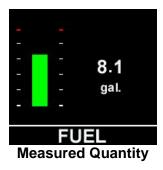


FUEL INSTRUMENT NOT INSTALLED CORRECTLY FLIGHT PROHIBITED

1. Power Up / Default Screen

Displays the fuel level in the tank. Colors are determined by the range values as set during installation.

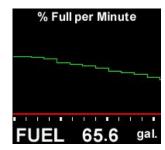




The quantity in the tank is digitally displayed to the right of the indicator bar.

Press the top button to move to the next display screen.

2. Trend Graph



This screen provides a graphical display of fuel usage since the most recent power on.

The graph spans a time period of 192 minutes (3 hours 12 minutes). Once this graph area has been populated it will scroll to the left.

The fuel value displayed at the bottom of the screen is the quantity of fuel remaining.

Press the top button to return to the default screen.

FL2X1 Operations Guide

3. Other Options

To display the instrument serial number and core information press and hold the bottom button when the instrument is first powered on.

WARNING

NEVER RELY SOLELY ON ANY FUEL INDICATION INSTRUMENT FOR THE DETERMINATION OF AVAILABLE FUEL.

WHEN USED IN CONJUNCTION WITH A PHYSICAL INSPECTION,
DETERMINATION OF AVAILABLE FUEL PLUS NECESSARY FLIGHT DURATION
AND CONDITION CALCULATIONS, A FUEL LEVEL INSTRUMENT BECOMES A
VALUABLE COCKPIT INFORMATION RESOURCE.

WARNING

All operations are to be performed in accordance with the specific instructions pertaining to your aircraft, including those provided by the engine manufacturer. The FL2x1 series instruments are only parameter reporting devices which can assist in engine and flight management when used in conjunction with these instructions.

All FL2X1 products are certified as primary replacements **ONLY**, within the limits as described above. **THEY MAY NOT BE INSTALLED AS SECONDARY INSTRUMENTS.**

FL2X1 Product Specifications

Certification / Compliance

TSO C55A Environmental DO-160F

A1CAASXXXXXXZBXXBBBCSBA1C11XXAX

Software DO-178B

DC Power Source Input voltage 6 to 36 VDC

Power consumption 100mA Load dump tolerance +60V Direct spike tolerance +/- 60V Cable spike tolerance > +/- 1KV

Operating Temperature Constant operating -15°C to +55°C

Short term operating (1hr) -40°C to +70°C Storage -55°C to +85°C

Signal Input Resistance (FL201) 0.25 Ω to 300 Ω

Voltage (FL211) 0.0V to 1.0V (DC) Voltage (FL251) 0.0V to 5.0V (DC)

Sender Orientation Installer selectable. Proportional or

inversely proportional to fuel quantity

Display Fuel Quantity US Gallons or Litres

Accuracy Fuel Quantity AS405C +/- 1 USG

Range 0 to 120 USG (defined by fuel sender/tank size)

Display Sunlight readable LCD

176 X 192 display pixels, 65,535 colors

Annunciator Output 100mA sink with reverse EMF protection

RS-232 Data Output 1 second per full sequence at 57.6K bps (8/N/2/N)

Interface Connector DB-25

Software Functionality

Primary Fuel level in all tanks

Trend Graph Graphic display of level vs time

Dimensions 2.45" X 2.45" X 0.96"

Weight (excluding harness) 4.05 oz

Finish Black anodized 6061 aluminum

FL251 Installation Compliance

1. Installation Procedures and Limitations

Should your specific aircraft not be listed on our STC Approved Model List (AML), contact your local FSDO or flight authority for installation requirements **BEFORE commencing any installation tasks.**

Installation must be in accordance with the following FL251 published documents:

- a. Installation Instructions.
- b. Wiring and Installation Schematic, and
- c. Instrument Setup.

2. Installation Location and Visibility

The products are to be installed in existing panel holes and will replace existing instrumentation. As primary replacement products it is recommended and preferred that they be placed in the same panel location as the original equipment. Their visibility and placement relative to other instruments are the same or similar to the existing instruments. Where they are installed in a different location it is the responsibility of the installer to ensure that they are visible to the pilot under all conditions.

3. TSO COMPLIANCE NOTICE

The conditions and tests required for TSO approval of this instrument are minimum performance standards. Those installing this instrument on or in a specific type or class of aircraft, must determine that the aircraft installation conditions are within the TSO standards. TSO articles must have separate approval for installation in an aircraft. The instrument may be installed only according to 14 CFR part 43 or the applicable airworthiness requirement.