# **A200-TCB Installation Instructions**

200 Series Bayonet CHT Thermocouple

### WARNING

This document provides instructions for the installation of the A200-TCB Type-J Bayonet Thermocouple, Rev 1.0. Use of these instructions with any other product revision voids all warranty and certifications.

### **Functional Summary**

The A200-TCB is an ungrounded Type-J thermocouple for use with all 200 Series instruments that require a CHT temperature input. They are to be installed in existing thermowells as provided by the engine manufacturer.

## **Physical Installation**

- 1. Type-J CHT probes are identified by their black connector plugs.
- 2. The probes are provided in a straight configuration and can be bent to any shape to facilitate installation.
- 3. When bending, exercise care not to damage the thermocouple tip. The minimum bend radius is 1".
- 4. Do not strap any portion of the thermocouple to:
  - a. any portion of the exhaust, or
  - b. the ignition harness, or
  - c. the magneto P-leads.
- 5. Bend the probe to the required shape.
- 6. Insert the probe tip into the engine thermowell and attach the probe with the supplied fitting.
- 7. Route the probe wiring to the termination point of the instrument harness. Allow cable slack for movement between the engine and mount.

#### **Electrical Connection**

- 1. The probe is supplied with a male connector attached. The large pin of the connector is the negative and the small pin the positive.
- 2. Attach the female connector to the instrument wiring harness. The red lead must be connected to the large (-) pin and the white to the small (+) pin. The shield must be connected to the shield lug on the inside of the connector.
- 3. Connect both plugs together and then secure them with the provided shield strap.